

FIG.1

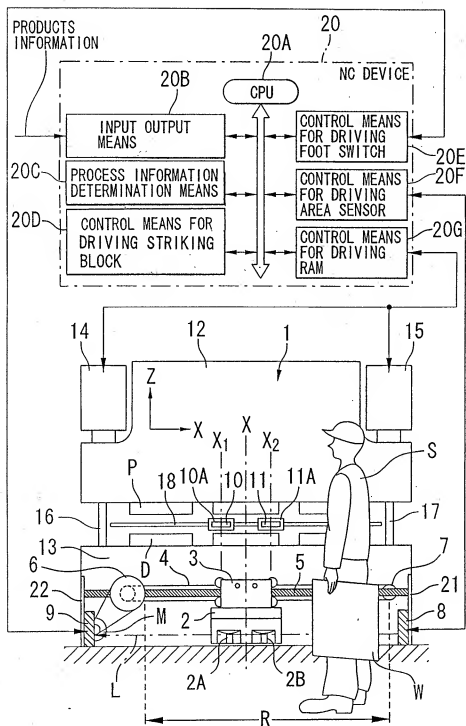


FIG.4

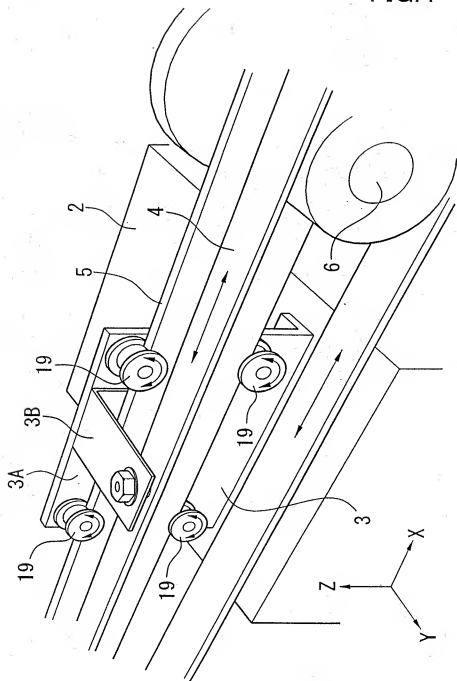


FIG.5

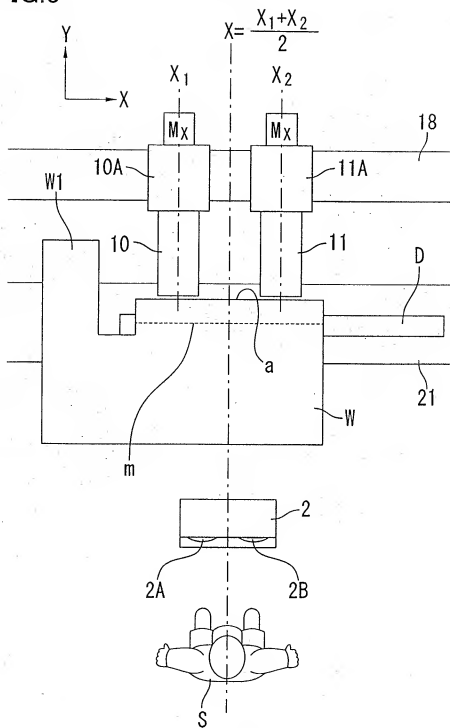


FIG. 6

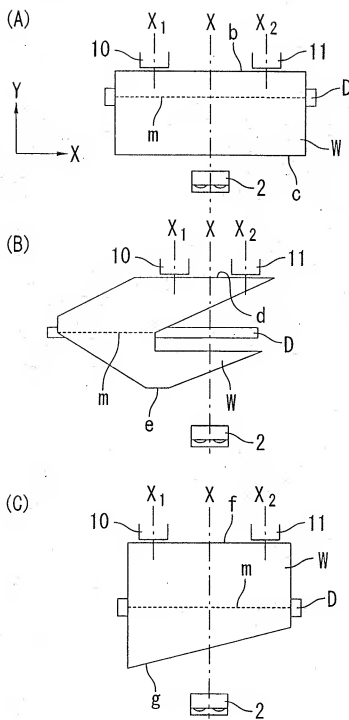


FIG. 7

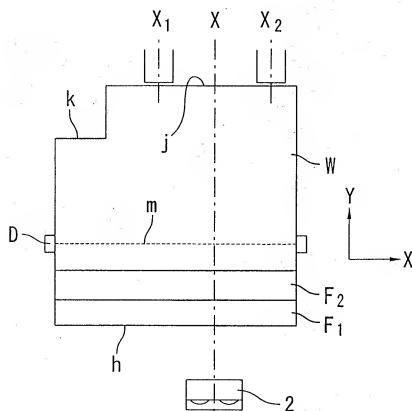
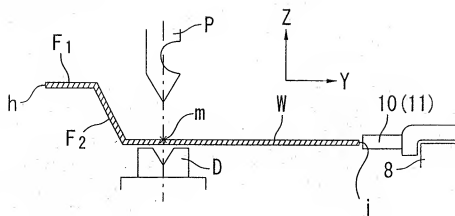


FIG.8

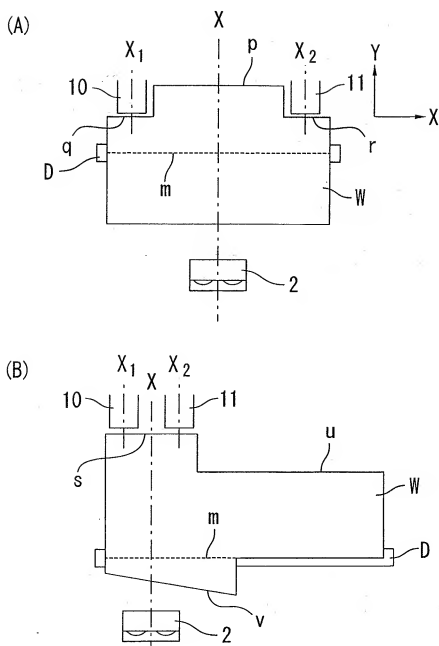


FIG.9

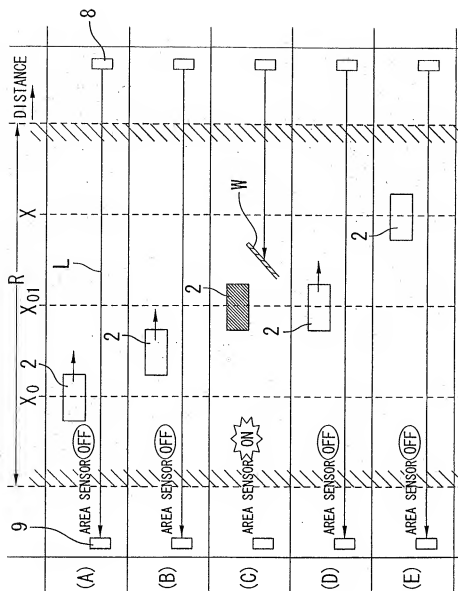


FIG.10

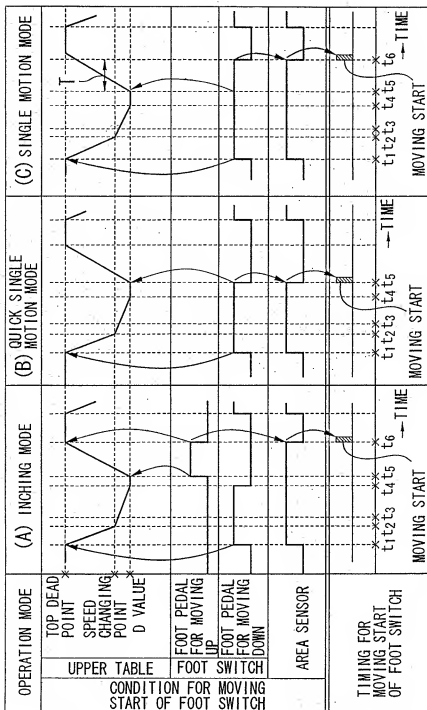
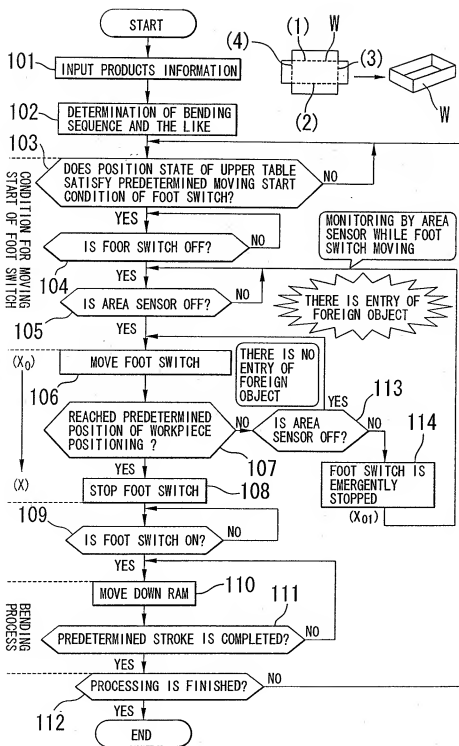


FIG.11



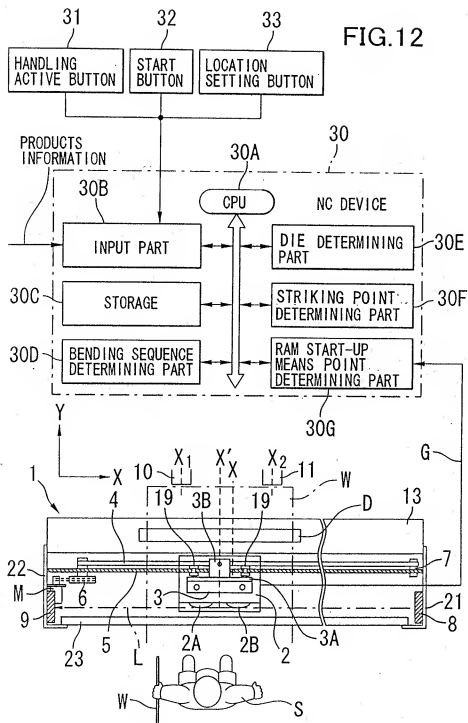


FIG.13

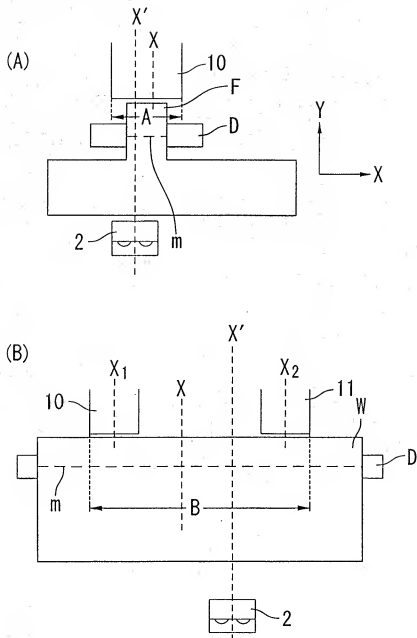


FIG. 14

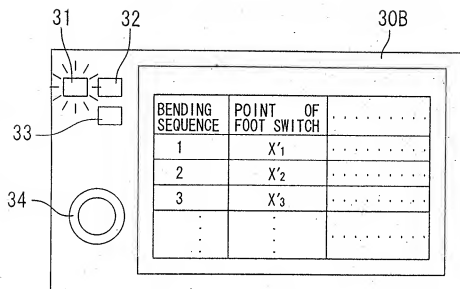


FIG.15

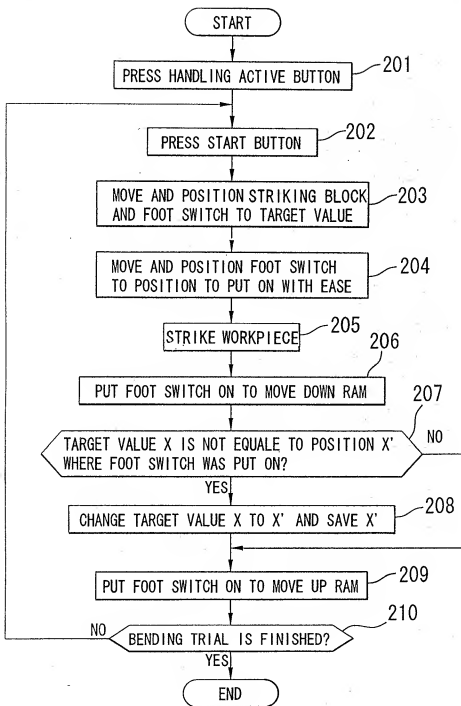


FIG.16

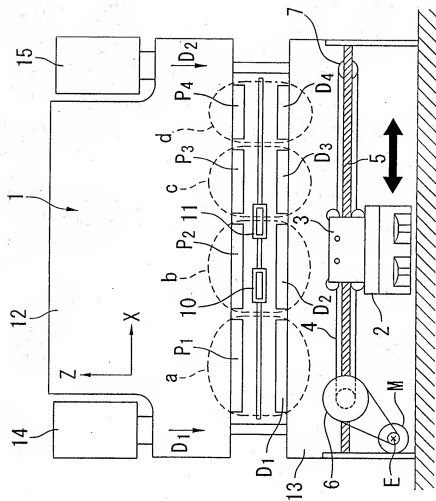


FIG.17

30B

BENDING SEQUENCE	L VALUE		D VALUE		DIE STATION	POINT OF STRIKING BLOCK		POINT OF FOOT SWITCH
	L1	L2	D1	D2		LEFT STRIKING BLOCK	RIGHT STRIKING BLOCK	
1	a	X11	X1'	
2	b	X21	X22	X2'
3	c	X31	X32	X3'
4	d	X41	X42	X4'

○	○	○	○	○	○	○	○
○	○	○	○	○	○	○	○

FIG.18

